

SECTION III. INSTALLATION PROCEDURE

3-1. VEHICLE PREPARATION.

- A. APPLY PARKING BRAKE. (REFER TO TM 9-2320-280-10.)
- B. REMOVE JACK FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- C. REMOVE PAMPHLET BAG AND TOOL BAG FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- D. REMOVE FIRST AID KIT FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- E. REMOVE TOW CHAIN FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- F. REMOVE TIRE CHAINS FROM VEHICLE. (REFER TO TM 9-2320-280-10.)
- G. REMOVE FIRE EXTINGUISHER AND BRACKET FROM VEHICLE. (REFER TO TM 9-2320-280-20.)
- H. REMOVE RETAINING PLATES FROM DRIVER'S SEAT BASE. (REFER TO TM 9-2320-280-20.)
- I. REMOVE BATTERY CABLES AND BATTERIES FROM BATTERY BOX. (REFER TO TM 9-2320-280-20.)
- J. REMOVE COMMANDER'S (COMPANION) AND DRIVER'S SEATS FROM VEHICLE. (REFER TO TM 9-2320-280-20.)
- K. REMOVE COMMANDER'S (COMPANION) SEAT CUSHION. (REFER TO TM 9-2320-280-20.)
- L. REMOVE 200 AMPERE UMBILICAL POWER CABLE (M1097 ONLY). (REFER TO TM 9-2320-280-20.)
- M. REMOVE CAB ENCLOSURE PANELS (M1037, M1042, AND M1097 ONLY). (REFER TO TM 9-2320-280-20.)
- N. REMOVE INSULATION AND INSULATION RETAINING PLATE FROM DRIVER'S SEAT FLOOR PANEL AREA. (REFER TO TM 9-2320-280-20.)
- O. REMOVE FOOTWELL ARMOR PLATE FROM LEFT FRONT OF VEHICLE (M966, M1025, M1026, M1036, M1043, M1044, M1045, AND M1046 ONLY). (REFER TO TM 9-2320-280-20.)
- P. REMOVE TUNNEL INTERIOR SIDE INSULATION FROM VEHICLE. (REFER TO TM 9-2320-280-20.)

NOTE

WHEN PERFORMING STEP "Q," SOME OF THE RIVETS SECURING LEFT SIDE OF DRIVER'S SEAT BASE TO FLOOR PANEL CANNOT BE REMOVED. REMOVE ENDS FROM THESE RIVETS TO PREVENT INTERFERENCE DURING SEAT INSTALLATION.

- Q. REMOVE FORTY-THREE RIVETS SECURING DRIVER'S SEAT BASE TO FLOOR PANEL AND SIDE PANELS AS SHOWN IN FIGURE 1.
- R. REMOVE FOUR SCREWS, WASHERS, AND NUTS SECURING TWO FOOTMAN LOOPS TO FLOOR PANEL AS SHOWN IN FIGURE 3. REMOVE JACK RETAINING STRAP FROM FOOTMAN LOOPS.
- S. REMOVE REAR SEAT FLOOR INSULATION FROM LEFT SIDE OF VEHICLE (M966, M1025, M1026, M1036, M1043, M1044, M1045, AND M1046 ONLY). (REFER TO TM 9-2320-280-20.)
- T. REMOVE PAINT AND ADHESIVE FROM SEAT BASE MOUNTING AREA ON FLOOR PANEL.

TITLE INSTALLATION INSTRUCTIONS, DRIVER'S AND COMMANDER'S SEAT ASSEMBLY MODIFICATION KIT 57K0290	SIZE A	CAGE CODE 19207	<h1 style="margin: 0;">12446950</h1>
		(AMG P9537) 97-07-21	REVISION LEVEL B SHEET 3