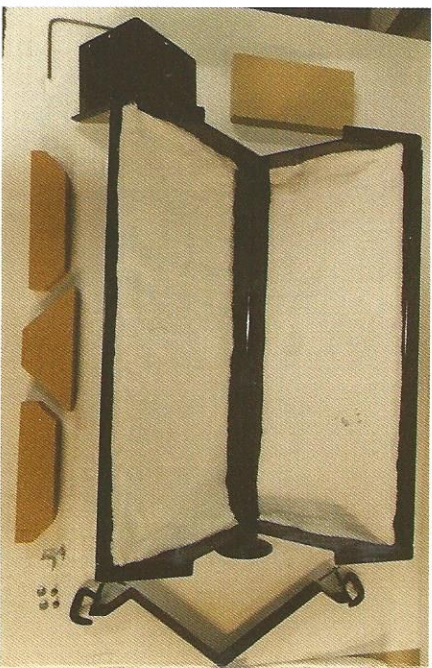


Unboxing the Whitlox Wood-Fired Forge



- **Safety:**
- Use in a ventilated area as burning wood creates carbon monoxide, a suffocation risk for humans and pets.
- Keep forge away from flammable items and buildings when in use.
- Allow bricks to cool before putting forge away. Do not pour water on hot bricks.
- Do NOT leave fire unattended, especially with the blast turned on.
- User assumes all liability associated with using this product.

Forge parts:

- 1 welded forge body
- 1 clampable divider
- 2 machine screws with locknuts
- 1 L bracket
- 2 small screws
- 2 narrow firebrick
- 1 triangle firebrick
- 1 snout
- 1 wire workrest
- 10 firebricks

Stand parts:

- 1 back with axle tabs
- 1 front
- 2 side pieces
- 12 bolts, nuts & washers
- 2 wheels
- 1 axle
- 2 large washers
- 2 cotterpins

Manual blower parts:

- 1 mounting bracket
- 1 duct
- 2 long bolts, nuts & washers
- 2 flathead machine screws & locknuts
- 2 wormgear hose clamps
- 1 blower

Electric blower parts:

- 1 electric blower
- 1 stomp switch
- 1 duct
- 2 wormgear hose clamps
- 2 long bolts, nuts & washers

- **Tips for blacksmithing with wood:**
- Use any dry wood. Softwood generally burns faster and hardwood may have more ash.
- Cut the wood to uniform size pieces, 3x3" or 2x2x6".
- Natural charcoal is fine, but not barbecue briquettes.
- Keep burning material both above and below your steel while heating it.

Whitlox Homestead

49547 SE Marmot Rd, Sandy OR 97055
info@whitloxhomestead.com

503-952-6540

Assembling the Whitlox Wood-Fired Forge



Cracked or broken firebricks are not
risky to use, but we are happy to
replace any damaged in shipment

Install draft tube and attach snout



1. Put draft tube through holes in forge body such that the dial is at the front of the forge (drilled for snout.) Install L bracket in predrilled small holes in back of forge and outer draft tube as shown.

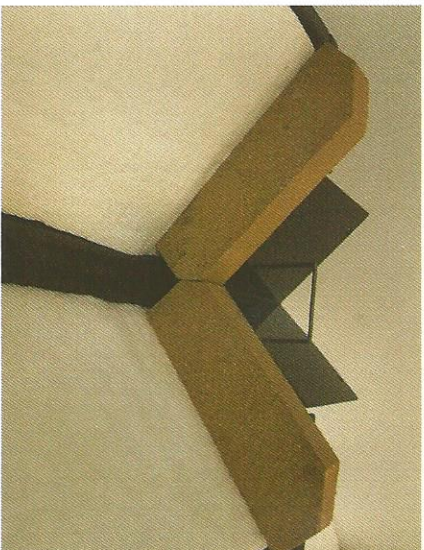
Adjust the spacer bolt at front of forge behind the dial so that the holes in the tubes line up

2. Attach snout with flathead machine screws and insert work rest

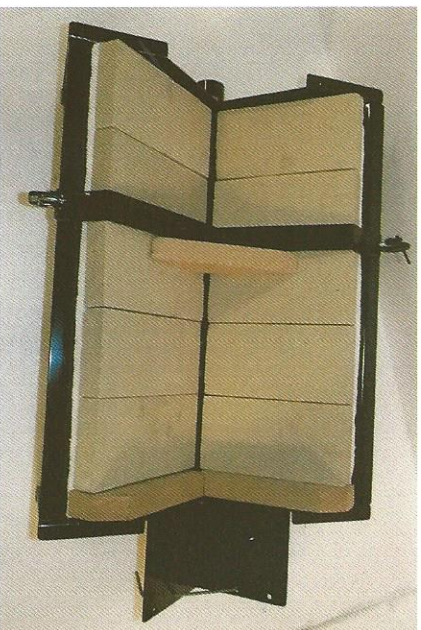
Note: if purchased, bolt on manual blower bracket now, using flathead machine screws. Mount forge on stand (if purchased) before proceeding.



Line forge with kaowool and firebricks



3. Line forge with kaowool and install bricks, starting at the front with the narrow bricks. Place these as shown, flat side towards the forge, small cut corners touching each other.



4. Continue installing firebricks. Then open clamps on the divider and slide it on the forge, clamping in desired location as shown. Place triangle brick in front of it.

Assemble accessories

Stand:
Bolt side pieces loosely to end units. Install wheels on axle and secure with large washer and cotter pin.

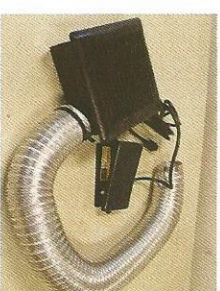


IMPORTANT: Install bolts **LOOSELY** until forge is mounted. **THEN** tighten bolts.



The manual blower mounts on the bracket with two long bolts, washers and nuts.

The electric blower mounts on the back of the stand, on the inside using two long bolts, washers and nuts.



Use hose clamps to crush duct around outlets of forge and blower.