

PROUD TO BE BY YOUR SIDE.

Most of us will never fully understand the responsibilities you bear, the sacrifices you make, or the risks you accept every day as part of the job you do. Without men and women brave enough, dedicated enough, and compassionate enough to heed the call to service, what would this world be like? It is impossible to imagine.

For all you do to keep us safe and secure, you have our admiration, our support and our heart-felt thanks.

We are proud to know you carry the tools we make, and honored that, in this small way, we are by your side every day. We make it our business to ensure that when you reach for a Benchmade, it will never let you down.

BENCHMADE

NEW IMPROVED DETECTION RESISTANCE & DURABILITY

CERAKOTE™ GEN II

New for 2011, all Benchmade BK and SBK blades will be coated with Cerakote™ Gen II. This coating, designed and manufactured by NIC Industries, is exclusive to Benchmade. Cerakote™ Gen II is a multifunctional, liquid ceramic coating technology designed to provide a visual, near-infrared, and thermal signature management capability. The coating allows the blade to avoid both day and night detection, and offers increased corrosion protection, abrasion and impact resistance under the harshest of environmental conditions.

STANDARD COATING

CERAKOTE™ GEN II

NSN/GSA PROCUREMENT

For those of you currently active in the armed forces, law enforcement or public safety and interested in purchasing a Benchmade knife, here are the options available to you for procurement.

- Visit our Dealer Locator at BENCHMADE.COM and enter your zip code to find your nearest dealer.
- · Purchase certain Benchmade knives through the National Stocking System. (See below)
- Benchmade knives are offered by General Services Administration Federal Supply Service. Visit GSAADVANTAGE.GOV. Our contract number is: GS-07F-0537T.
- Register as a new Benchmade Public Safety customer at benchmade.com. Make sure to accept an online "Auto Knife Opening Acknowledgement" agreement if you ever plan to purchase restricted products.
- Email us at military@benchmade.com and you will be in direct contact with Benchmade's Fed/Gov Sales Department.



5000SBK Auto-Presidio[®] NSN 4220-01-546-0478 page 12

550SBKHG Griptilian® NSN 5110-01-452-2215 page 31

550SHG Griptilian[®] NSN 5110-01-451-0707 page 31

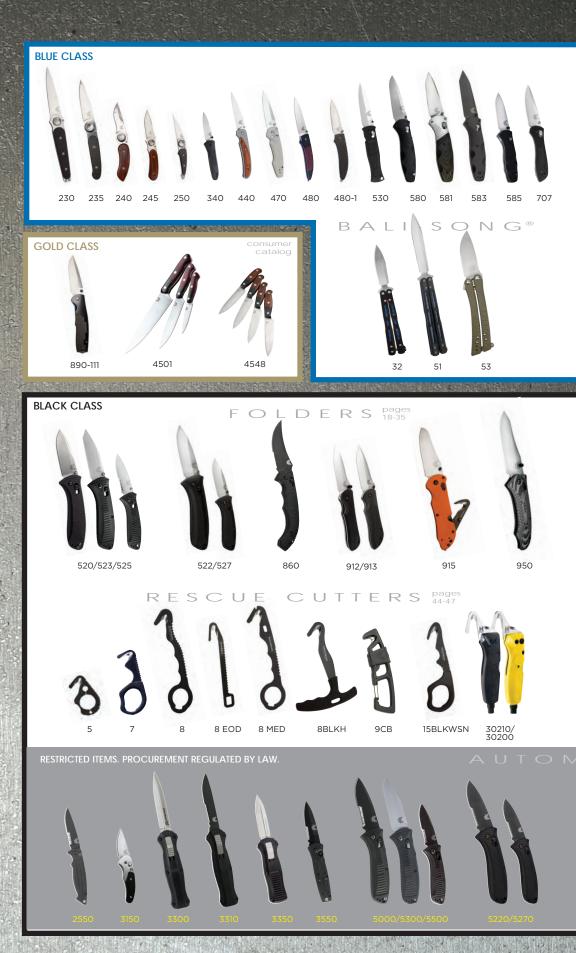
9101SBK Auto Stryker® NSN 1095-01-577-1801 page 15

912SBKD2 Nitrous® Stryker® NSN 5110-01-432-6191 page 35

140SBK Nimravus® NSN 1095-01-466-8569 page 41

7BLKW Safety Cutter NSN 4240-01-543-9618 page 46

8BLKW Safety Cutter NSN 4240-01-568-3219 page 44





GRIPTILIA N® pages 30-32









ICON LEGEND



Ambidextrous carry



Reversible carry-clip



Patented AXIS® locking mechanism



MOLLE® Compatible

FOR DETAILS ON THE COMPLETE BENCHMADE PRODUCT LINE VISIT WWW.BENCHMADE.COM



THE BENCHMADE DIFFERENCE

For over two decades Benchmade has been committed to designing and manufacturing world-class sports cutlery and edged tools.

We continually strive to manufacture high quality products that will deliver superior performance and provide great value for our customers.

Whether you are using a Griptilian® as a basic cutting tool or one of our professional grade rescue hooks to perform a quick cut in an emergency situation, you can count on your Benchmade to get the job done.

Expect more.

Our edged tools combine innovation, high technology and a hand-crafted finish.

We stand behind our products and craftsmanship.

All Benchmade products are covered by our limited lifetime warranty and LifeSharp® service.

The 3 M's set Benchmade apart.

MATERIALS: Premium blade steels and strong, durable handle materials are built to last.

MECHANISMS: Patented locking mechanisms like our AXIS® lock provide reliability and enhanced function.

MANUFACTURING: Ultra-modern laser cutters and CNC machining centers offer the precision and control usually reserved for the aerospace industry.





HARSEY DESIGN-U.S.A.

This double action automatic provides excellent one-handed tactical opening.

- Double action locking liner automatic
- Drop-point blade style with dual thumb-studs
- D2 tool steel blade (60-62HRC)
- Nylon handle with textured Kraton®, 420J stainless steel liners and black hardware
- Tip-down pocket clip



CONFIGURAT	IONS/MSRP	
3800 3800S 3800BK 3800SBK	\$200 \$200 \$215 \$215	
		The same of the sa

BLADE LENGTH 3.90" (9.90cm)
BLADE THICKNESS 0.114" (2.91mm)
OPEN 8.78" (22.30cm)
CLOSED 4.88" (12.39cm)
WEIGHT 5.80oz (164.42g)

HANDLE THICKNESS 0.63" (15.97mm)

3150 Impel[®]

LERCH DESIGN - U.S.A.

The perfect small, gentleman's auto.

- Push button auto with integrated safety
- · Clip-point blade style
- S30V premium stainless steel (58-60HRC)
- Machined aluminum handle with G10 onlay and tip-down pocket clip



BLADE LENGTH 1.98" (5.02cm)
BLADE THICKNESS 0.100" (2.54mm)

OPEN 5.03" (12.77cm)
CLOSED 3.06" (18.03cm)
WEIGHT 2.10oz (62.10g)

HANDLE THICKNESS 0.35" (8.88mm)

CONFIGURATIONS/MSRP

3150 \$160
3150BK \$175

MCHENRY DESIGN - U.S.A.





Our popular Infidel® out-the-front auto now comes in a slightly smaller package.

- Double action out-the-front auto
- Double edge spear-point blade with ambidextrous thumb-slide
- D2 tool steel blade (60-62HRC)
- Black anodized, machined 6061 T-6 aluminum handle with removable deep pocket clip
- Integrated cleaning port



Sheath included

	3350 3350BK	\$380 \$395
7 7		

BLADE LENGTH 3.10" (7.87cm) **BLADE THICKNESS** 0.090" (2.28mm)

OPEN 7.10" (21.35cm) **CLOSED** 4.00" (10.16cm) **WEIGHT** 3.40oz (100.55g)

HANDLE THICKNESS 0.54" (13.71mm)

MCHENRY DESIGN - U.S.A.





The Infidel's® out-the-front mechanism is smooth and rock solid.

- Double action out-the-front auto
- Double edge spear-point or utility drop-point blade with ambidextrous thumb-slide





	3300	3310
BLADE LENGTH	3.91" (9.93cm)	3.95" (9.93 cm)
BLADE THICKNESS	0.118" (2.99mm)	0.118" (2.99 mm)
OPEN	8.91" (22.63cm)	8.95" (22.70 cm)
CLOSED	5.00" (12.70cm)	5.00" (12.70 cm)
WEIGHT	4.90oz (138.91g)	4.90oz (128.91g)
HANDLE THICKNESS	0.59" (14.90mm)	0.59" (14.90 mm)

	STATE OF THE PARTY	NA COLUMN	WANTS SET
239	3300	\$450	THE REAL PROPERTY.
	3300BK	\$465	
	3310	\$450	
蠳	3310S	\$450	E E E E E E E E E E
	3310BK	\$465	
	3310SBK	\$465	The same of

9555 Auto-Rift®

OSBORNE DESIGN - U.S.A.







Our classic Rift® gets a boost with the auto AXIS® pull release for one-handed operation.

- Auto AXIS® pull release with integrated safety
- Reverse tanto blade style
- 154CM stainless steel blade (58-61HRC)
- Black G10 handle scales with 420J stainless steel liners and reversible tip-up pocket clip



	9555	\$240
	9555S	\$240
	9555BK	\$255
医复	9555SBK	\$255

BLADE LENGTH 3.67" (9.32cm) BLADE THICKNESS 0.114" (2.90mm) **OPEN** 8.27" (21.00cm) CLOSED 4.60" (11.68cm) WEIGHT 4.80oz (136.08g) HANDLE THICKNESS 0.56" (14.28mm)

Note: Also available as a manual. See page 22.

8600 Auto-Bedlam®

BENCHMADE DESIGN — U.S.A.







Spring into action with this exotic auto.

- Auto AXIS® pull release with integrated safety
- 154CM stainless steel blade (58-61HRC)
- Black G10 handle scales and reversible tip-up pocket clip



BLADE LENGTH 4.00" (10.16cm) **BLADE THICKNESS** 0.125" (3.175mm) OPEN

9.76" (24.79cm) CLOSED 5.76" (14.64cm) WEIGHT

7.30oz (207.83g)

0.60" (15.18mm) HANDLE THICKNESS

CONFIGURATIONS/MSRP

8600BK 8600SBK

Note: Also available as a manual. See page 26.



5000/5300 Auto-Presidio®

5500 Mini Auto Presidio®

PARDUE DESIGN - U.S.A. NSN: 4220-01-546-0478 (5000SBK)



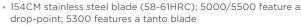






You'll have a sure grip with the Auto-Presidio® series.

Auto AXIS® pull release with integrated safety









	CONFIGURATI	IONS/MSRP
NITE.	5000	\$240
THE REAL PROPERTY.	5000SBK	\$255
200	5000T	\$145
March 1	5300	\$240
	5300SBK	\$255
	5500	\$215
	5500S	\$215
3	5500SBK	\$230

Sheath back w/ malice clip

> 5000/5300 BLADE LENGTH 3.47" (8.81cm) 0.125" (3.175mm) BLADE THICKNESS 8.25" (20.96cm) OPEN CLOSED 4.87" (12.37cm) WEIGHT 5.60oz (158.76g) 0.64" (1.63cm) HANDLE THICKNESS

5500 2.97" (7.54cm) 0.115" (2.92mm) 7.12" (18.08cm) 4.15" (10.54cm) 3.70oz (104.89g) 0.50" (1.26cm)

Note: Also available as a manual. See page 23.

5270 Mini-Auto Presidio Ultra®

PARDUE DESIGN — U.S.A.







These tactical, lightweight autos deliver strength and speed in any situation.

• Auto AXIS® pull release with integrated safety





	5220	5270
BLADE LENGTH	3.47" (8.81cm)	2.97" (7.54cm)
BLADE THICKNESS	0.125" (3.175mm)	0.115" (2.92mm)
OPEN	8.25" (20.96cm)	7.12" (18.08cm)
CLOSED	4.87" (12.37cm)	4.15" (10.54cm)
WEIGHT	4.80oz (136.07g)	3.10oz (87.88g)
HANDLE THICKNESS	0.64" (16.30mm)	0.50" (12.60mm)

F220	COOF
5220	\$205
5220S	\$205
5220BK	\$220
5220SBK	\$220
5270	\$185
5270S	\$185
5270BK	\$200
5270SBK	\$200

9051/9052 AFO II

BENCHMADE DESIGN - U.S.A.



Sheath included

The AFO II push button auto has become a proven tool used in all branches of the Armed Forces.

- Push-button automatic with integrated safety
- 9051 features a drop-point blade; 9052 features a tanto blade
- 154CM Stainless Steel blade (58-61HRC)



9051	\$235
9051S	\$235
9051BK	\$250
9051SBK	\$250
9052	\$235
9052S	\$235
9052BK	\$250
9052SBK	\$250

BLADE LENGTH 3.56" (9.0cm)

BLADE THICKNESS 0.125" (3.175mm)

OPEN 8.51" (21.6cm)

CLOSED 4.95" (12.6cm)

WEIGHT 5.80z (164.42g)

HANDLE THICKNESS 0.60" (15.23mm)



9500 Mini-Auto Stryker®

BENCHMADE DESIGN — U.S.A. NSN: 1095-01-577-1801 (9101SBK)

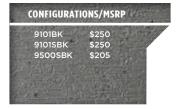


The 9101 next generation Auto-Stryker® incorporates a larger, stronger locking button, open back spacer design for easy maintenance and increased spring force.

- Push-button automatic with integrated safety
- 154CM stainless steel tanto blade (58-61HRC)
- Machined 6061 T-6 black anodized aluminum handle with reversible tip-up pocket clip



	9101	9500
BLADE LENGTH	3.60" (9.10 cm)	2.95" (7.49cm)
BLADE THICKNESS	0.124" (3.15mm)	0.100" (2.54mm)
OPEN	8.30" (21.08cm)	7.21" (18.31cm)
CLOSED	4.70" (11.94cm)	4.26" (10.82cm)
WEIGHT	4.20oz (110.56g)	2.90oz (82.21g)
HANDLE THICKNESS	0.50" (12.70mm)	0.47" (11.90mm)



2550 Mini Reflex

BENCHMADE DESIGN - U.S.A.

Test your reflexes with this small, push-button auto.

- Push-button auto with integrated safety
- 154CM stainless steel utility drop-point blade (58-61HRC)
- Black anodized, machined 6061 T-6 aluminum handle with tip-up pocket clip



2550 2550SBK	\$190 \$205
25505BK	\$205

 BLADE LENGTH
 3.16" (8.03cm)

 BLADE THICKNESS
 0.100" (2.54mm)

 OPEN
 7.32" (18.59cm)

 CLOSED
 4.16" (10.57cm)

 WEIGHT
 2.70oz (76.54g)

 HANDLE THICKNESS
 0.47" (11.90mm)

PARDUE DESIGN - U.S.A.

The spearpoint blade shape of this small auto offers enhanced tip qualities.

- Push-button auto with integrated safety
- 154CM stainless steel spear-point blade (58-61HRC)
- Black anodized, machined 6061 T-6 aluminum handle with tip-up pocket clip



BLADE LENGTH 2.98" (7.57cm) BLADE THICKNESS

0.090" (2.29mm) 7.10" (18.03cm) OPEN

4.10" (10.41cm) CLOSED **WEIGHT** 2.80oz (79.38g)

HANDLE THICKNESS 0.47" (11.90mm)

CONFIGURATIONS/MSRP 3550 \$190 3550SBK



BENCHMADE DESIGN-U.S.A.







This dynamic triple utility tool includes a knife, safety hook and glass breaker.

- → AXIS® locking mechanism
- · Modified sheepsfoot blade style with ambidextrous thumb-stud opener
- N680 highly corrosion resistant blade steel (57-59HRC)
- 440C hook-shaped safety cutter (58-60HRC)
- Textured G10 handles (available in black or safety orange) with 420J full stainless steel liners and a reversible tip-up deep pocket clip
- · Carbide glass breaker



BLADE LENGTH 3.50" (8.89cm) **HOOK LENGTH** 2.00" (5.08cm) **BLADE THICKNESS** 0.130" (3.02mm) **OPEN** 8.20" (20.82cm) 4.70" (11.93cm) CLOSED

WEIGHT 5.10oz (144.58g) HANDLE THICKNESS 0.53" (13.46mm) CONFIGURATIONS/MSRP

9158 \$165 915BK \$180 \$180 915-ORG \$165 915S-ORG \$165 915BK-ORG 915SBK-ORG \$180

Barrage® Family

OSBORNE DESIGN — U.S.A.







These spring assisted models combine speed and strength in one complete package.

· AXIS® Assist locking mechanism



5	CONFIGURAT	TIONS/MSRP
	580 580S 580SK 580SBK 581S 581S 581BK 581BK 583S	\$140 \$140 \$155 \$155 \$220 \$220 \$235 \$235 \$140 \$140
	583BK 583SBK 585 585S 585BK 585SBK	\$155 \$155 \$130 \$130 \$145 \$145

	580/581/583	585
BLADE LENGTH	3.60" (9.10cm)	2.91" (7.40cm)
BLADE THICKNESS	0.121" (3.07mm)	0.100" (2.54mm)
OPEN	8.35" (21.20cm)	6.91" (17.60cm)
CLOSED	4.75" (12.10cm)	4.00" (10.20cm)
WEIGHT	4.20oz (119.07g)	3.40oz (96.30g)
	581: 5.20oz (147.41g)	
HANDLE THICKNESS	0.65" (16.51mm)	0.57" (14.47mm)



OSBORNE DESIGN - U.S.A.







Reverse tanto for toughness, large-bellied blade for utility cutting, and textured G10 handle scales help you get a firm grip on any situation.

- → AXIS® locking mechanism
- Reverse tanto blade with ambidextrous dual thumb-stud opener
- 154CM stainless steel blade (58-61HRC)
- G10 handle scales with 420J stainless steel liners and a reversible tip-up pocket clip



CONFIGURATIONS/MSRP

950SBK \$200 950-1 \$185

Note: Also available as an auto. See page 10.

BLADE LENGTH 3.67" (9.32cm) BLADE THICKNESS 0.114" (2.90mm)

OPEN 8.27" (21.00cm) CLOSED 4.60" (11.68cm) WEIGHT 4.80oz (136.08g)

HANDLE THICKNESS 0.56" (14.28mm)

520/523 Presidio[®]

525 Mini-Presidio[®]

PARDUE DESIGN — U.S.A.







A multi-directional positive grip defines these tough, reliable folders.

- → AXIS® locking mechanism
- 520 and 525 feature a drop-point blade, 523 features a tanto blade; ambidextrous dual thumb-stud opener
- 154CM stainless steel blade (58-61HRC)



520/523 525

BLADE LENGTH 3.42" (8.69cm) 2.97" (7.59cm) BLADE THICKNESS 0.125" (3.17mm) 0.115" (2.92mm) 7.12" (18.08cm) OPEN 8.29" (20.96cm) CLOSED 4.87" (12.37cm) 4.15" (10.54cm) WEIGHT 5.62oz (159.32g) 3.70oz (104.89g) 0.64" (16.25mm) 0.55" (13.84mm)

HANDLE THICKNESS

CONFIGURATIONS/MSRP

520SBK \$200 520T \$120 \$185 523S 523SBK \$200 \$170 525S \$170 525SBK \$185

Note: Also available as an auto. See page 12.

522 Presidio Ultra®

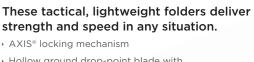
527 Mini-Presidio Ultra®

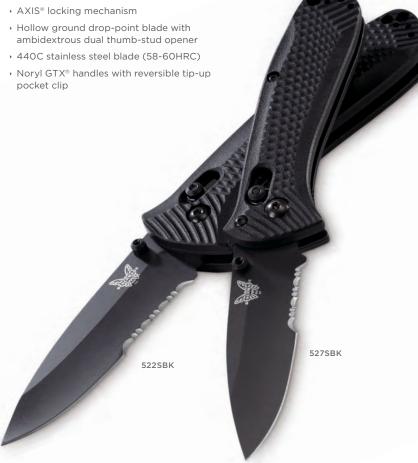
PARDUE DESIGN — U.S.A.











Benchmade is pleased to partner with USA Shooting to help in their mission of preparing American athletes to win Olympic medals and promote shooting sports throughout the U.S. A portion of the proceeds from every unit sold will be donated to the USA Shooting Team. For more info, please visit www.usashooting.org. 527BK-USA \$110 527SBK-USA \$110



10	CONFIGURAT	TIONS/MSRP
	522	\$105
ALC: N	5225	\$105
	522BK	\$120
10	522SBK	\$120
	527	\$95
	527S	\$95
	527BK	\$110
	527SBK	\$110
1000		

	522	52/
BLADE LENGTH	3.47" (8.81cm)	2.97" (7.59cm)
BLADE THICKNESS	0.125" (3.175mm)	0.115" (2.92mm)
OPEN	8.39" (20.96cm)	7.12" (18.08cm)
CLOSED	4.87" (12.37cm)	4.15" (10.54cm)
WEIGHT	4.8oz (136.07g)	3.1oz (87.88g)
HANDLE THICKNESS	0.64" (16.25mm)	0.55" (13.84mm)

Note: Also available as an auto. See page 13.





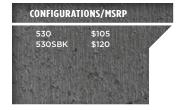




- AXIS® locking mechanism
- Modified spear-point blade with ambidextrous dual thumb-stud opener
- 154CM stainless steel blade (58-61HRC)
- Grivory® handle scales with 420J liners and a reversible tip-up pocket clip



BLADE LENGTH 3.25" (8.25cm) BLADE THICKNESS 0.09" (2.28mm) **OPEN** 7.42" (18.85cm) CLOSED 4.17" (10.59cm) 1.88oz (53.28g) WEIGHT HANDLE THICKNESS 0.37" (9.39mm)





BENCHMADE DESIGN-U.S.A.







The popular Bedlam® is now available in a manual version.

- → AXIS® locking mechanism
- Aggressive blade style with ambidextrous thumb studs
- 154CM stainless steel blade (58-61HRC)
- → Black G10 textured handle scales with 420J stainless steel black oxide liners and a reversible tip-up pocket clip



860		\$220	
8605		\$220	
860BK		\$235	
860SBI	K	\$235	TO THE

Note: Also available as an auto. See page 11.

BLADE LENGTH 3.95" (10.03 cm) **BLADE THICKNESS** 0.125" (3.175mm) **OPEN** 9.71" (24.66 cm) **CLOSED** 5.76" (14.64cm) **WEIGHT** 7.10oz (201.28g) HANDLE THICKNESS 0.60" (15.18mm)

746 Mini-Onslaught®

LUM DESIGN - U.S.A.





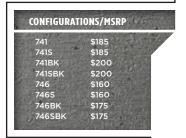
The 2010 Academy of Excellence Knife of the Year now comes in a smaller version!

- → AXIS® locking mechanism
- Modified clip-point blade with ambidextrous thumb-hole opener
- 154CM stainless steel blade (58-61HRC)

Black G10 handle scales with 420J stainless steel liners



	741	746
BLADE LENGTH	4.28" (10.87cm)	3.45" (8.76cm)
BLADE THICKNESS	0.121" (3.07mm)	0.070" (1.77mm)
OPEN	9.63" (24.46cm)	7.78" (19.76cm)
CLOSED	5.47" (13.89cm)	4.43" (11.25cm)
WEIGHT	6.96oz (197.31g)	3.90oz (110.56g)
HANDLE THICKNESS	0.65" (16.51mm)	0.63" (16.00mm)



MCHENRY DESIGN - U.S.A.



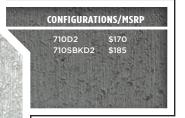




Our first folder to ever feature the AXIS® lock, the 710 is flat out a terrific piece of sports cutlery.

- ▶ AXIS® locking mechanism
- Modified clip-point blade with dual thumb-stud opener
- D2 tool steel blade (60-62HRC)
- Black G10 handle scales with 410 stainless steel liners and a reversible tip-up pocket clip





BLADE LENGTH 3.90" (9.90cm) BLADE THICKNESS 0.115" (2.92mm) CLOSED

OPEN 8.80" (22.34cm) 4.90" (12.44cm) WEIGHT 4.50oz (128.0g) HANDLE THICKNESS 0.48" (12.20mm)









Our water knives offer great corrosion resistance, cutting ability and edge retention.

- AXIS® locking mechanism on folder; Blunt tip on fixed blade
- N680 highly corrosion resistant blade steel (57-59HRC)
- 110H20: Santoprene® handle, plastic molded sheath with single push-button lock release and MOLLE® compatible sheath
- 111H20: Modified sheepsfoot blade style with ambidextrous thumb-stud opener, Grivory® handle scales and a reversible tip-up pocket clip



	110H20 Fixed		111H20 Folder
BLADE LENGTH	3.43" (8.71cm)	BLADE LENGTH	3.45" (8.76cm)
BLADE THICKNESS	0.116" (2.94mm)	BLADE THICKNESS	0.114" (2.90mm)
OVERALL LENGTH	7.56" (19.20cm)	OPEN	8.07" (20.32cm)
WEIGHT	3.10oz (91.67g)	CLOSED	4.62" (11.73cm)
SHEATH WEIGHT	1.10oz (32.53g)	WEIGHT	4.90oz (139.50g)
HANDLE THICKNESS	0.47" (11.93mm)	HANDLE THICKNESS	0.52" (13.26mm)





GRIPTILIAN®







PARDUE DESIGN — U.S.A.

AXIS® lock reliability, textured molded handle scales and premium blade steel make the Griptilian® the ultimate light-weight carry. All of our Griptilian® models feature the following:

- AXIS® locking mechanism with dual thumb-stud or hole opener
- 154CM stainless steel blade (58-61HRC)
- · Glass-filled nylon handle material with 420J stainless steel liners and a reversible tip-up pocket clip

550HG/551/553 555HG/556/557 3.45" (8.76cm) 2.91" (7.38cm) BLADE LENGTH BLADE THICKNESS 0.115" (2.92mm) 0.100" (2.54mm) 8.07" (20.50cm) 6.78" (17.21cm) OPEN 4.62" (11.73cm) 3.87" (9.82cm) CLOSED WEIGHT 3.25oz (92.13g) 2.56oz (72.57g) HANDLE THICKNESS 0.64" (16.29mm) 0.51" (12.95mm)

NEW! CUSTOMIZE

Colors and sizes, laser etching and material for the blade, it is all here for you to personalize & customize your Benchmade. Check it out at www.benchmade.com/customize



550HG / 555HG Griptilian®



Hollow ground modified sheepsfoot blade with ambidextrous functioning thumb-hole opener.



551 / 556 Griptilian®

Thumb-stud



551	\$105	551SBK-ORG	\$120	556	\$95	556S-BLU	\$95
551S	\$105	551SBKSN	\$125	556S	\$95	556-YEL	\$95
551SBK	\$120	551H2O	\$125	556SBK	\$110	556S-YEL	\$95
551SBKOD	\$120	551SH20	\$125	556SBKOD	\$110	556-PNK	\$95
551-ORG	\$105	551T (440C Steel)	\$80	556-BLU	\$95	556S-PNK	\$95
551S-ORG	T	3311 (440C steel)	Ψ00 1				
3313-UKG	\$105						

Tanto blade with ambidextrous thumb-stud opener.



553	\$105	557	\$95
553S	\$105	557S	\$95
553SBK	\$120	557SBK	\$110
553SBKOD	\$120	557SBKOD	\$110
553SBKSN	\$125	557SBKSN	\$115



551 **H20**

GRIPTILIAN THAT RESISTS CORROSION FROM FRESH OR SALT WATER.



Designed specifically for Coast Guard and other maritime professionals.

A stout titanium monolock designed by Shane Sibert. Overbuilt? Absolutely!

- Titanium monolock mechanism
- Tactical drop-point blade with dual thumb-stud opener
- M390 super steel blade (60-62HRC)
- Titanium and G10 handles with titanium tip-down pocket clip



BLADE LENGTH 2.90" (7.37cm) BLADE THICKNESS 0.164" (4.16mm)

OPEN 6.90" (17.52cm) **CLOSED** 3.80" (9.65cm)

WEIGHT 5.50oz (156.58g) HANDLE THICKNESS 0.61" (15.50mm)

CONFIGURATIONS/MSRP 755 \$235

760BK LFTi®

LUM DESIGN — U.S.A.

Legendary designer Bob Lum's legacy continues with this rock steady Ti-Monolock.

- Titanium monolock mechanism
- Tanto blade with thumb-stud opener
- CPM-M4 tool steel blade (60-62HRC)
- Sandblasted finish handle with tip-down pocket clip



CONFIGURAT	IONS/MSRP
760BK 760SBK	\$270 \$270

 BLADE LENGTH
 4.00" (10.2cm)

 BLADE THICKNESS
 0.150" (9.81mm)

 OPEN
 9.00 (22.9cm)

 CLOSED
 5.00" (12.70cm)

 WEIGHT
 5.00oz (147.89g)

 HANDLE THICKNESS
 0.45" (11.43mm)



BENCHMADE DESIGN — U.S.A. NSN# 5110-01-432-6191 (912SBKD2)

The Nitrous® Stryker® is a combat-proven assisted opener.

- Modified locking-liner with Nitrous® Assist mechanism
- D2 tool steel blade; 912 features a modified tanto;
 913 features a modified spear-point (60-62HRC)
- · Ambidextrous thumb-stud opener
- Black G10 handle scales with titanium liners and a tip-up pocket clip



912/913

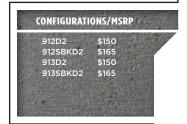
BLADE LENGTH 3.70" (9.00cm) **BLADE THICKNESS** 0.125" (3.18mm)

OPEN 8.38" (20.96cm)

CLOSED 4.68" (11.89cm)

WEIGHT 3.80oz (108.02g)

HANDLE THICKNESS 0.48" (12.04mm)



KILLIAN DESIGN — U.S.A.

MOLLE COMPATIBLE

The 1095 blade material and contoured G10 handle makes this tomahawk a very dynamic tool.

- 1095 carbon blade steel (52-54 HRC)
- Full-tang handle with G10 scale
- Wedged end for prying
- · Apple seed mill bevel for increased edge life
- → MOLLE® compatible nylon soft sheath



 HEAD LENGTH
 7.50" with 3.50" edge face

 SPIKE LENGTH
 3.50" (8.90cm)

 BLADE THICKNESS
 0.360" (9.14mm)

 OVERALL LENGTH
 16.25" (41.27cm)

 WEIGHT
 36.8oz (1047.69g)

HANDLE THICKNESS 0.96" (24.38mm) SHEATH WEIGHT 5.50oz (155.92kg) CONFIGURATIONS/MSRP

172BK \$325

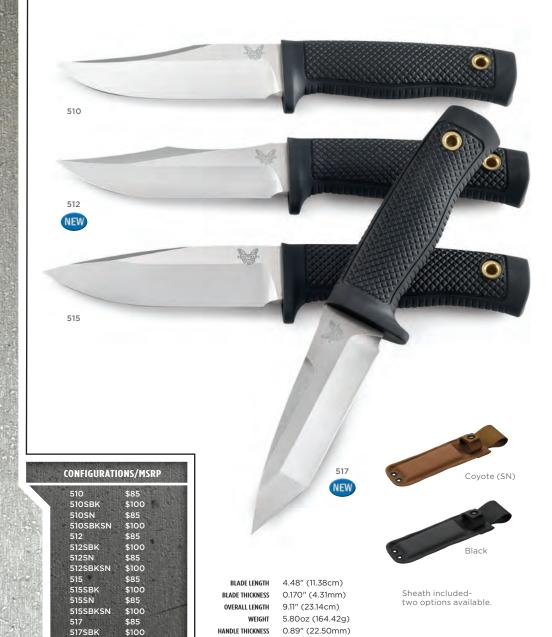
510/512/515/517 Rant®

BENCHMADE/PARDUE DESIGN - MADE IN THE U.S.A.



The Rant® fixed blade has expanded to a family of four!

- Four blade styles available:
 510: Bowie, 512: Clip-point, 515: Drop-point, 517: Tanto
- 440C stainless steel blade (58-60HRC)
- Black Santoprene® contoured textured handle
- → Multifunction nylon MOLLE® compatible sheath



SHEATH WEIGHT

2.70oz (76.54g)

517SN

517SBKSN

\$85

\$100

BENCHMADE DESIGN — MADE IN THE U.S.A.

MOLLE COMPATIBLE

This compact fixed blade was designed in collaboration with elite military airborne personnel.

- 147BK: drop-point blade style; 148BK: tanto blade style
- 154CM stainless steel blade (58-61HRC)
- Noryl GTX® handle with EDM textured finish
- Molded MOLLE® compatible sheath



 BLADE LENGTH
 3.50" (8.9cm)

 BLADE THICKNESS
 0.115" (2.92mm)

 OVERALL LENGTH
 7.87" (20.0cm)

 WEIGHT
 3.200z (90.72g)

HANDLE THICKNESS 0.59" (14.90mm)
SHEATH WEIGHT 1.10oz (31.18g)

CONFIGURATIONS/MSRP

147BK \$140

147SBK \$140

148BK \$140

148SBK \$140

150BKSN Marc Lee Glory® Knife

KILLIAN DESIGN — U.S.A.

MOLLE

This knife honors the fearless actions and heroic behavior of Petty Officer Second Class Marc Alan Lee, the first Navy SEAL to be killed in Iraq since the war began in 2003.



200	

 BLADE LENGTH
 7.30" (18.5cm)

 BLADE THICKNESS
 0.19" (4.83mm)

 OVERALL LENGTH
 12.50" (31.8cm)

 WEIGHT
 10.10oz (286.33g)

 HANDLE THICKNESS
 0.75" (19.05mm)

 SHEATH WEIGHT
 4.80oz (136.07g)

140/141 Nimravus®

BENCHMADE DESIGN - U.S.A. NSN# 1095-01-466-8569 (140SBK)

MOLLE

The Nimravus® fixed blade has a large finger groove for added control.

• 140 features a drop-point blade; 141 features a modified tanto blade; 154CM stainless steel (58-61HRC)



	140
BLADE LENGTH	4.50" (11.43cm)
LADE THICKNESS	0.115" (2.92mm)

OVERALL LENGTH 9.45" (24.00cm) 6.20oz (174.95g) WEIGHT 0.58" (14.79mm) HANDLE THICKNESS SHEATH WEIGHT 5.00oz (141.75g)

BLADE THICKNESS

141 4.50" (11.43cm) 0.115" (2.92mm) 9.45" (24.00cm) 5.86oz (161.13g) 0.58" (14.79mm) 5.00oz (141.75g)

CONFIGURATIONS/MSRP

CONTIGURATIONS	
140BK	\$175
140SBK	\$175
140SBKSN	\$190
140SBKADC	\$190
140T (440C Steel)	\$130
141BK	\$175
141SBK	\$175
141SBKSN	\$190
141SBKADC	\$190

BENCHMADE DESIGN — U.S.A.

Tactile soft surfaced handle grip and thick blade construction provides added tool strength.

- · Combat/survival clip-point blade
- Black powder coated 1095 carbon steel blade (57-60HRC)
- Black Santoprene[®] handle



美国 31	58BK	\$100	
1	58SBK	\$100	No. of the
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BLADE LENGTH 6.00" (15.24cm)

 BLADE THICKNESS
 0.180" (4.57mm)

 OVERALL LENGTH
 10.75" (27.31cm)
 WEIGHT 7.50oz (212.62g) HANDLE THICKNESS 0.88" (20.29mm) **SHEATH WEIGHT** 6.50oz (184.27g)

BENCHMADE DESIGN - U.S.A.

A versatile push dagger designed for durability and strength.

- 440C stainless steel double edge spear-point with chisel ground edge (58-60HRC)
- · Vinyl coated handle, full-tang
- Molded Kydex $^{\circ}$ /thermoplastic sheath with reversible belt-clip to fit up to a 2-inch duty belt



 BLADE LENGTH
 2.50" (6.35cm)

 BLADE THICKNESS
 0.125" (3.175mm)

 OVERALL LENGTH
 5.47" (13.893cm)

 WEIGHT
 2.32oz (65.77g)

 HANDLE THICKNESS
 0.25" (6.35mm)

 SHEATH WEIGHT
 1.70oz (48.19g)

CONFIGURATIONS/MSRP

175BK \$90

SAFETY CUTTERS

Cut quickly and reliably in an emergency situation. All of our safety cutters are made along side our knives in the U.S.A.





The longer handle provides greater reach and leverage.

NSN# 4240-01-568-3219 (8BLKW)



ADC



OVERALL LENGTH

8BLK: 6.50" (16.51cm) 8BLKH: 5.70" (14.47cm) 15BLKWSN: 6.10" (15.49cm)

WEIGHT

8BLK: 1.50oz (42.97g) 8BLKH: 2.50oz (70.87g) 15BLKWSN: 2.00oz (11.33g)

CONFIGURATIONS/MSRP									
8BLK	\$30	Į							
8BLKW	\$30								
8BLKWADC	\$30								
8BLKWSN	\$30								
8BLKWMED	\$30								
8BLKEOD	\$30								
8BLKH	\$30								
(2) 中国 (1) 中国 (1)	1000000								
15BLKWSN	\$30								
15BLKW	\$30								
15BLKWADC	\$30								
15BLKWSN	\$30								
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*Not all available SKUs listed. Please visit our website or call customer service with inquiries.



This hook is ideal for cutting bandages, medical tubing, casts and uniforms. O^2 wrench laser cut in blade.



8BLKWEOD

Designed to attach to robot arms for Explosive Ordinance Disposal professionals.



8BLKH

Get added leverage with T-handled grip. Dip coated for added comfort.



Combines the best features of both the 7 and 8 hooks!





#981607F

Optional lash-tab carry-clip assembly available separately for 5 HOOK.

Hard Sheath

9CB HOOK



HOUDINI PRO®

Professional rescue tool featuring a window breaker, seatbelt cutter and LED flashlight. Made in China

7BLKW \$30 5BLK (Hard Sheath) \$36 7BLKW-ORG (Black Sheath) \$30 5W (Soft Sheath) \$30 7BLKBLT (Seatbelt Mount) \$30 5BLKW (Soft Sheath) \$30 7BLKBLT-ORG (Black Soft Sheath) \$30 5BLKWSN (Coyote Soft Sheath) \$30 7BLKWADC (Foliage Green Sheath) 5BLKWADC (Foliage Green Soft Sheath) \$30 5BLKWADC (Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 5BLKWADC (Foliage Green Soft Sheath) \$30 5BLKWADC (Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 5BLKWADC (Foliage Green Soft Sheath) \$30 5BLKWADC (Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 5BLKWADC (Sheath) \$30 5BLKWADC (Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 5BLKWADC (Sheath) \$30 5BLKWADC (Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 5BLKWADC (Sheath) \$30 5BLKWADC (Sheath) \$30	ONFIGURATIONS/MSF		5 (Hard Sheath)	\$30
7BLKW-ORG		\$30	5BLK	\$30
(Black Sheath) 5W (Soft Sheath) \$30 7BLKBLT (Seatbelt Mount) 5BLKW (Black Soft Sheath) \$30 7BLKBLT-ORG \$30 5BLKWSN (Coyote Soft Sheath) \$30 7BLKWADC (Foliage Green Sheath) 5BLKWADC (Foliage Green Soft Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$30 (Foliage Green Soft Sheath) 7H2OW (Orange) \$50 9CB-BLK \$25 9CB-YEL \$25	"有其是是其一次"等以下	\$70	(Hard Sheath)	
(Seatbelt Mount) SBLKW (Black Soft Sheath) \$30 7BLKBLT-ORG \$30 5BLKWSN (Coyote Soft Sheath) \$30 7BLKWADC (Foliage Green Sheath) 5BLKWADC (Foliage Green Soft Sheath) \$30 7BLKWSN (Coyote Brown Sheath) \$40 \$40 7H2OW (Orange) \$50 9CB-BLK 9CB-YEL \$25		\$30		\$30
7BLKWADC		\$30		\$30
Tell	7BLKBLT-ORG	\$30	5BLKWSN	\$30
7BLKWSN (Coyote Brown Sheath) 7H2OW (Orange) \$50	7BLKWADC	\$30	(Coyote Soft Sheath)	
/BLKWSN	(Foliage Green Sheath)			\$30
9CB-YEL \$25	Contract of the Contract of th	\$30		
9CB-YEL \$25	7H2OW (Orange)	\$50	9CB-BLK	\$25
			9CB-YEL	\$25
	The state of the s		30200 (yellow) 30210 (black)	\$40 \$40



Benchmade Pens

BENCHMADE DESIGN — MADE IN THE U.S.A.

Our precision crafted writing tools are proudly made in the U.S.A.

- Ergonomic knurling patterns
- Anodized aluminum bodies, with the addition of heavyweight stainless steel or damascus in the 1100
- · Caps securely snap or screw open or closed
- Fisher ink cartridges refills available at benchmade.com

1100 SERIES



STAINLESS STEEL





1100-3 (Blue Ink) 1100-4 (Black Ink)

DAMASCUS





1100-13 (Blue Ink) 1100-14 (Black Ink)



Damascus pattern

CONFIGURATIONS	/MSRP
Aluminum	\$120
-Carbide tip	\$130
Stainless Steel	\$180
Damascus	\$250

SKUs and ink colors)

 PEN THICKNESS
 0.50" (1.27cm)

 OPEN W/OUT CAP
 5.10" (12.97cm)

 CLOSED W/ CAP
 5.33" (13.54cm)

 ALUMINUM WEIGHT
 1.30oz (36.85g)

 STAINLESS WEIGHT
 3.20oz (90.72g)

 DAMASCUS WEIGHT
 3.20oz (90.72g)

Low profile, slim tactical sizing and non-reflective anodized components for tactical applications.



 PEN THICKNESS
 0.39" (1.00cm)

 OPEN W/OUT CAP
 4.38" (11.13cm)

 CLOSED W/ CAP
 4.56" (11.58cm)

 WEIGHT
 0.50oz (14.17g)

CONFIGURATIONS MSRP \$100

1150-1 Blue Ink
1150-2 Black Ink
1155-1 Blue Ink
1155-2 Black Ink

These classy pens make the perfect gentleman's gift.



	1200	1210
PEN THICKNESS	0.39" (1.00cm)	0.58" (1.47cm)
OPEN W/OUT CAP	5.03" (13.80cm)	5.78" (14.70cm)
CLOSED W/ CAP	5.98" (15.17cm)	6.00" (15.26cm)
WEIGHT	0.95oz (26.93g)	1.30oz (36.85g)

1200-1 Silver / Blue ink
1200-2 Silver / Black Ink
1200-3 Black / Blue Ink
1200-4 Black / Black Ink
1210-1 Silver / Blue Ink
1210-1 Silver / Black Ink
1210-3 Black / Black Ink
1210-4 Black / Black Ink



SPECIAL SERVICES

There's more to Benchmade than just great knives. We also offer you the service and support to back up or enhance the performance of our knives. From the finest customer service in the industry to branded clothing and specialty items — it's all available for you to take advantage of. And if you find that something is missing or needs improvement, we want to hear about it.



We will gladly resharpen your Benchmade knife to a factory razor sharp edge (service does not apply to any serrated portion of the blade). Simply ship your knife to us. We'll not only sharpen it, we will also inspect the knife for any warrantied repairs and "tune" the knife for optimum performance. Ship the knife to the Benchmade address, postage paid and insured. Please enclose your return shipping address with \$5.00 to cover return shipping charges.



LASER MARKING

Commemorate an event or outfit the unit. Whatever the occasion, now you can have your logo or artwork laser-etched onto any Benchmade. Depending on the particular model, the mark can be placed either on the blade, or in some models, on the handles. If you are interested in this special service, simply call a Benchmade customer service representative at 800.800.7427 or visit www.benchmade.com/lasermark.

EXTRAS/ATTACHMENTS



Folding tool kit

Keep your Benchmade knife in tune with this 12 piece folding tool kit plus sharpener. Carry case included.

985995F - Folding Tool \$35.00



Blue Box



Bluelube™ Bluelube™ Cleaner

983900F – BLUELUBE™ (1.25oz bottle w/ nozzle)......\$8.00



Sheath Accessories

We offer several carry accessories so you can modify your Benchmade sheaths to suit your carry needs.

(NOTE: Some items are limited to model specific applications, and individual lash tabs not pictured).

(not shown).....\$5.00



Benchmade Knife Sharpeners

A. The Tactical Pro Sharpener

B. The Mini-Tactical Pro

Smaller version of the Tactical Pro. Length 2.00"

983903F – Mini-Tactical Pro Sharpener \$20.00

C. Combo Sharpener

Diamond honing rod allows you to sharpen serrated portions of the blade. Includes sheath for convenient belt-carry. Length 5.75"

Folder Pouch/Soft Sheaths

Snap-buckle closure flap, can be worn as a belt carry, or lashed to a shoulder strap with the Velcro® lash straps. Made in China.

All soft sheaths are 1680 denier poly-ballistic nylon with liners and Velcro® closures. Made in USA.

J. 981086F – Soft Sheath, Small (1.625" W x 5" D), black. . . . \$10.00 981087F – Soft Sheath, Large (2" W x 5.25" D), black . . . \$10.00 981717F – Soft Sheath, 4" Bali-Song Series, black \$10.00





ATTACHMENTS

5 Hook/7 Hook/8 Hook Sheaths

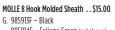
(MOLLE® Compatible)

These Velcro® hood closure pouches secure the Rescue Hook for belt carry, and are MOLLE® system enabled with the Malice® clip (sold separately). Made in USA.

A. 981494F – Black
B. 983856F – Foliage Green
C. 983855F – Coyote
MOLLE 7 Hook Pouch \$10.00
D. 984166F – Black

MOLLE 5 Hook Pouch \$8.00

D. 984166F – Black E. 984205F – Foliage Green F. 984204F – Coyote



985914F – Foliage Green (not shown) 985915F – Coyote (not shown) MOLLE 8 Hook Pouch \$12.00

H. 985398F – Black 985570F – Foliage Green (not shown) 985569F – Coyote (not shown)



Folder Pouch (MOLLE® Compatible)

These snap-over hood closure pouches secure the knife well and can be used for belt carry with the Malice* clip (included), and are Molle system enabled too. Heavy stitch and elasticized fit offer a true fit. Made in USA.

A. 984818F – Black for models 3300 and 9051/9052 B. 984094F – Black for models 5000 and 915



155/158 Fixed Sheath Kit

Based on the 140/141 soft sheaths. Built tough enough for any mission. Made in USA.

MOLLE Fixed Sheath.....\$60.00984143F Black

984145F Black 984145F Coyote (not shown) 984144F Foliage Green (not shown)





140/141 Fixed Sheath (MOLLE® Compatible)

Sheaths come standard with Malice* clip and Velcro* adjustable belt hanger for belt carry. Heavy stitch and hard liners stow the knife securely and a snap-around closure snugs the handle. Made in USA.

MOLLE® Fixed Soft Sheath \$50.00
983468F – Black
983854F – Foliage Green
983469F – Coyote

Malice® Clips

Injection molded connecting-clip to attach sheaths to Molle* systems, or to use as a belt loop style carry. Clips securely closed with a snap-lock.

983551F	Large Malice® Clip (4.75" size)	\$2.00
983550F	Small Malice® Clip (3" size)	.\$1.50



CLOTHING



Get a Grip

Long Sleeve, White M, L, XL, 2XL \$30.00



It's Not Just a Knife

Long Sleeve, Black M, L, XL, 2XL \$30.00



Front detail

Tribal Butterfly

Long Sleeve, Black M, L, XL, 2XL \$30.00



Crest of Flight

Short Sleeve Tee, White M, L, XL, 2XL \$20.00



Eagle Wings

Short Sleeve Tee, White M, L, XL, 2XL \$20.00



Tribal Band

Slimmer Fit Short Sleeve Tee, Asphalt Grey MENS - M, L, XL, 2XL ... \$20.00 LADIES - S, M, L, XL..... \$20.00



Sting Like a Butterfly

Long Sleeve Hoodie, Black M, L, XL, 2XL\$40.00



Front Left Chest

Failure is Not an Option

Short Sleeve Tee, Black M, L, XL, 2XL \$20.00



No Time for Maybe

Short Sleeve Tee, Black M, L, XL, 2XL \$20.00



Full-zip Fleece

Extra soft fleece with stylish microfiber overlays at the shoulders, sleeves and hips. Embroidered logo on left chest. Available in brown or black.

NEW

XS, S, M, L, XL, 2XL\$65.00

LOCKING MECHANISMS

Seems simple enough. You open the knife, you close the knife. But it's the mechanics of motion that happens in the process of opening and closing which can make the difference between ordinary and extraordinary. Is the knife easy to actuate, can it be opened with one hand, is it ambidextrous, and will it be reliable when you need it most? These are all essential considerations when it comes to knife mechanics.



AXIS® A patented Benchmade exclusive, AXIS® has been turning heads and winning fans ever since its introduction. A 100-percent ambidextrous design, AXIS® gets its function from a small, hardened steel bar which rides forward and back in a slot machined into both steel liners. The bar extends to both sides of the knife, spans the liners, and is positioned over the rear of the blade. It engages a ramped, tang portion of the knife blade when it is opened. Two omega style springs, one on each liner, give the locking bar its inertia to engage the knife tang. As a result, the tang is wedged solidly between a sizable stop pin and the AXIS® bar itself. Available in manual, assist or automatic configurations.



MODIFIED LOCKING-LINER The basic principle is an integral locking bar within the knife liner being stress bent, enabling it to spring into position behind the rear tang of the blade when the blade is opened. The locking bar wedges against the rear of the blade, locking it open until you physically push it clear and close the blade (locking-liners are made either right or left hand specific). And with a modified locking-liner you get a patented feature which helps to enhance the lock function. The function success and function failure of a locking-liner depends greatly on how well it is made and also the quality of the materials used. With Benchmade, you get both.



MONOLOCK The monolock mechanism is basically a locking-liner on steroids. The knife liner is one in the same as the knife handle, and thus it is designed and made to function as the locking mechanism. Subsequently, a thicker material is used to provide enough surface area to be a functional handle, and in turn creates a larger surface area to lock the blade with. If executed properly, the monolock design rates very highly in strength and function.



NAK-LOK® Built from the framework of the locking-liner with some innovative updates. The lock engages using tensile strength, compared to the compression hold of more traditional locking-liners. With the Nak-Lok™, the possibility of personal injury is greatly reduced with the opening finger never crossing the blades path.



NITROUS® Another patented Benchmade exclusive, the Nitrous™ boosts the blade with ease. As the blade is closed the two torsion arms which run the length of the handle liners are secured in place and make contact with the blade tang. As tensioned against the blade tang, the user rotates the blade open to a 30-degree angle, the torsion arms take over and continue the blade opening process on its own. The huge advantages to the Nitrous design over other similar concepts, is that the blade must be rotated open to beyond a 30-degree angle, which offers added user control.



PAUL® The patented Paul® axial locking mechanism is known for its reliability and ease of opening and closing. The design is strong yet simple (3 parts and a spring). It gets its function through a spring loaded key positioned within the bolt circle of the pivotal axle shaft. When the key is depressed the blade can be rotated open or closed by grasping the ends of the axial shaft then rotating it. When the key is released and positioned at the end of the blade's rotation it securely locks the blade to the side plate. The axle shaft also bolts together the two side plates and the blade.



DOUBLE ACTION The double-action mechanism was designed to be the ultimate extreme-use automatic knife, in conjunction with a standard manual opener. This push button automatic features a locking liner mechanism and incorporates an innovative lock release which is activated by pushing on the handle in the correct spot to fire the blade out automatically.

BLADE STEELS & FINISHES

Benchmade uses a variety of modern materials specially selected for their superior performance characteristics. We strongly believe that if you're going to put this much effort into designing a custom quality cutting tool, then it only makes sense to build it with materials that compliment its form and enhance its function.

154CM

An American-made premium grade stainless steel originally developed for tough industrial applications. Known for its best all-around qualities, it offers great corrosion resistance with good toughness and edge quality.

S30V

An American-made and developed premium grade stainless steel created especially for knives. It is a powder-made steel with a uniform carbide distribution and clean steel properties. As a blade material, it offers excellent corrosion resistance and superb edge qualities.

CPM-M4

Special purpose, high-speed steel with a combination of high Carbon, Moly, Vanadium and Tungsten for excellent wear resistance and toughness. A powder-metal, non stainless steel.

D2

An air-hardened tool steel that offers good corrosion resistance and excellent mileage in wear resistance. A good choice for hard use applications.

440C

A high-chromium stainless steel with a terrific balance of good hardness and corrosion resistance. 440C takes a nice edge and is fairly easy to resharpen. An excellent value-priced steel for its performance.

M390

A high performance blade steel with superior cutting ability and wear resistance due to its high concentration of vanadium and chromium carbides. Its unique powder metallurgical process also promotes a uniform carbide distribution and clean steel properties, making M390 a popular steel used in surgical cutting instruments and in applications requiring a high finish. As a blade material it offers excellent corrosion resistance due to its high concentration of chromium.

N680

A chromium-molybdenum conventionally produced stainless steel with the addition of vanadium and nitrogen. Excellent corrosion resistance properties, especially in salt water. Good hardenability and high obtainable hardness. High wear resistance and ability to preserve keenness.

N690

An Austrian made stainless steel, which is comparable to 440C in performance and value. Keen edge qualities with great corrosion resistance.

X15-TN

This French steel was developed for the aircraft industry for jet ball bearings, as well as the medical industry for scalpels. It has the ability to resist rust in the worst of conditions while maintaining ample edge retention. The capability behind this steel is in the way it is manufactured, resulting in the finest steel for use in harsh environments such as salt water. The edge on an X-15-TN blade is easier to maintain.

DAMASCUS

A specially forged, layered steel made up of a variety of steels. It offers remarkable toughness and edge quality. For finishing, the surface layers or lines are exposed through an acid etch which creates a very unique visual effect. Used in special applications due to its inherent high cost and artistic nature.

CERAKOTE™ GEN II

This coating, designed and manufactured by NIC Industries, is exclusive to Benchmade. Cerakote™ Gen II is a multifunctional, liquid ceramic coating technology designed to provide a visual, near-infrared and thermal signature management capability. The coating allows the blade to avoid both day and night detection, and offers increased corrosion protection, abrasion and impact resistance under the harshest of environmental conditions.

HRC	58-61	28-60	28-60	28-60	29-09	79-09	57-59	28-60	28-60	27-58	58-59	22-60	28-60	29-09
VANADIUM		4.00	0.35	1.95	1.00	4.00	.10	01.0	ı	0.20	0.20		0.20	4.0
TUNGSTEN				5.50-6.75		09'			ı					5.5
SULPH			< 0.005						0.03	0.03	0.03	0.05		
SILICON	0.30	0:20		0.30	09:0	09:	.45	0.40	0.30	1.00	1.00			
PHOSPHOROUS			< 0.02		ı		,		0.04	0.03	0.04	0.04	ı	
NICKEL				0.30	0.30						0.49			
MOLYBDENUM	4.00	2.00	2.00	5.00	1.00	1.00	1.10	1.10	0.50	0.20	0.10		0.20	5.25
MANGANESE	0.50	0:20	1	0.30	09:0	.30	.40	0.40	0.50	1.00	0.50	0.40	1.00	
NITROGEN	ı			0.30	0.30				ı	ı	0.49			
COBALT								1.50	ı	í		ı	1.00	
CHROMIUM	14.00	14.00	16.00	4.15	12.00	20.00	17.30	17.00	17.50	14.50	14.00	ı	13.50	4.0
CARBON	1.05	1.45	0.40	0.85	1.50	1.90	0.54	1.07	1.00	0.75	0.75	1.00	0.85	1.42
STEEL	154CM	2300	X15 T.N	MZ	02	M390	N680	069N	440C	8CR14M0V	AUS-8	1095	9CR13C0M0V	CPM-M4

COMBOFDGE®

It denotes our partial serration on the plain edge blade configuration. Benchmade's serration pattern offers ideal cutting ability for fibrous materials such as webbing, straps, netting, or rope.

HEAT-TREATMENT

Over the years we have developed a "special recipe" for heat-treating our blade steels. This process maximizes the steel's molecular structure for a custom toughness and Benchmade superior performance. All steels may be created equally, but that is where it stops when it comes to Benchmade.

HANDLES

CARBON FIBER

A contemporary, premium composite of thin strands of carbon tightly woven into various weave patterns, then set in resin, which is most commonly clear but can be color tinted. It offers great looks and is exceptionally strong for its minimal weight.

COCOBOLO

A tropical hardwood from Central America known for being hard and dense. Its coloring ranges from orange to reddish-brown.

MICARTA

Layers of linen cloths soaked in resin and pressured together. Most commonly used on more stylish knives due to its rich color finish qualities.

6061 T-6 ALUMINUM

A nonferrous metal originally developed as a premium aircraft grade aluminum, it offers a solid handle form and function at a nominal weight. Most typically color anodized.

NORYL GTX®

A modern engineered plastic offering high-strength, low flex, and lightweight properties. Molded to form.

G10

An extremely durable makeup of layers of fiberglass soaked in resin, then highly compressed and baked. Impervious to moisture or liquid and physically stable under climate change. Most commonly black, but is available in various colors too.

ZYTEL

A lightweight glass-filled nylon engineered for strength and durability. Widely used throughout the auto industry in engine-related components. Molded to form.

KYDEX®

A mixture of acrylic and PVC which offers outstanding impact and chemical resistance as well as fire retardancy. Widely used in the auto and aerospace industry. Molded or thermo-formed.

DELRIN®

A lightweight and durable engineered polymer with low-wear properties. Used throughout the auto industry. Molded to form.

VALOX®

A reinforced resin with excellent stiffness, strength, and dimensional stability. Molded to form.

GRIVORY®

An amorphous nylon copolymer with exceptional dimensional stability.

ANODIZATION

An electrochemical process used for adding color to titanium surfaces. A combination of chemical bath and electrical voltage level generates the desired color. A similar process is used for aluminum with the addition of a chemical coloring bath.

SANTOPRENE®

A thermoplastic elastomer which is molded to specification. It offers excellent flexibility with high tear strength and fatigue resistance. Resistance to many harsh chemicals. These features contribute to improved performance in a range of tough jobs.



LINERS

6AL 4V-TITANIUM

Considered an exotic metal alloy (Titanium + 6% Aluminum + 4% Vanadium) with an excellent strength to weight ratio which offers exceptional performance in a knife. Titanium is corrosion resistant to natural elements as well as many industrial chemicals.

420J STAINLESS STEEL

A common knife grade with low carbon, high chromium content steel which offers excellent bend toughness and wear ability. It offers excellent corrosion resistant characteristics as well. Also used in handles.

SHEATHS

BALLISTICS NYLON

A heavy duty woven nylon fabric originally developed for use in bullet proof vests and body armor. Offers great lightweight sheath durability.

LEATHER

A natural material dating back to man's earliest beginnings in the knife world. It can be easily dyed and tooled for desired visual effect. Offers traditionally accepted levels of performance and design capability.

MODEL FEATURE CODES

[BLANK] Plain edge/no blade coating
S ComboEdge™ (partially serrated)/no blade coating

BK Plain edge black corrosion resistant coated blade

SBK ComboEdge (partially serrated) black corrosion resistant coated blade

B Black anti-reflective, corrosion resistant coated blade SB ComboEdge (partially serrated)/ black antireflective coated blade

OD Olive Drab color handle SN Coyote color handle

or sheath
-BLU Blue color handle

-YEL Yellow color handle
-ORG Orange color handle
-BLK Black color handle

-PNK Pink color handle

BP BP1 charcoal color, scratch resistant coating

W Soft sheath for rescue hool

W Soft sheath for rescue hook
ADC Army digital camouflage
color sheath

D2 D2 blade steel
DM Damascus blade

CP Clam pack

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LIMITED LIFETIME WARRANTY

Benchmade Knife Company, Inc. ("Benchmade") warrants to the original owner that this knife will be free from defects in materials and workmanship. Benchmade will, without charge, repair or replace, at Benchmade's option, any knife returned for Warranty work and found to be defective by Benchmade. The knife must be shipped by owner prepaid and insured freight, together with a description of the problem, and must be accompanied by the original bill of sale, your charge or credit card receipt or any satisfactory proof of the original date of purchase from a retail dealer. Any automatic knife returned for Warranty service from outside of Oregon must also include a copy of the owner's active police or military identification, or be returned through the authorized Benchmade dealer from whom the knife was originally purchased. NO EKCEPTIONS WILL BE MADE.

WHAT IS COVERED

This Warranty covers replacement parts and labor.

WHAT IS NOT COVERED

This Warranty does not cover normal wear, resharpening of the blade, damage caused by neglect, misuse or the failure to perform normal or necessary maintenance, disassembly of any knife by any person other than Benchmade's Warranty department, or shipping costs for returned knives.

Do not use your new knife as a screwdriver, prybar, chisel or punch. Do not throw your knife or use it for any purpose other than cutting. Do not disassemble your knife. Do not sharpen your knife on a power grinding wheel. Any of these acts will void your Warranty, MINIMUM CHARGE TO REASSEMBLE A KNIFE WHEN THE WARRANTY HAS BEEN VOIDED IS \$20 PLUS PARTS.

Repair or replacement as provided under this Warranty is the exclusive remedy of the consumer. Benchmade shall not be liable for any incidental, reliance, or consequential damages or breach of implied Warranty on this product, including any damage to person or property. Benchmade's liability under any circumstances is limited to the purchase price. Some states do not allow exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

This knife has only one use, as a cutting tool. Benchmade's knives carry no warranty except as expressly contained herein. Benchmade disclaims all warranties of merchantability and fitness for a particular purpose other than for use as a cutting tool. There are no warranties which extend beyond the description contained herein. Please review the Warranty information and proper knife care instructions provided with each knife.

ORDERING OF AUTOMATIC KNIVES

Automatic knives are available for sale in Oregon state. All orders for automatic knives must be on departmental purchase order or letterhead with wording to the effect that the knives will be used as duty items. All orders for automatic knives must be faxed or mailed. We cannot accept phone orders for automatic knives. The sales of automatic knives is Federally regulated (refer to catalog inside cover for Federal Statutes), always check permissibility within your state or locality as non-Federal personnel may be precluded from ownership or use by State laws.

NO EXCEPTIONS WILL BE MADE.

SHIPPING OF AUTOMATIC KNIVES

All AUTOMATIC knives shipped by Benchmade will be done via the following couriers, UPS, FedEx, etc. and CANNOT be shipped through the U.S. Postal Service. Also please note that all returns of automatic knives must be shipped via alternate couriers, UPS, FedEx, etc. This in accordance with the policies of the U.S. Postal Service. Thank you.

ARE ASSIST OPEN KNIVES LEGAL?

The way that the Benchmade assist opener knives are designed and built, they are not considered an automatic or switchblade under Federal interpretations. The Optimiser® and new Nitrous® assist mechanisms must be initiated with the user manually overcoming the pull of the torsion bar or, split liner systems to activate the assist function. This is done through the use manually or, physically having to engage the blade first before opening. And, as an added safety feature, the Benchmade assist openers must have their blades rotated open to an approximately 20 to 30-degree open angle BEFORE the assist engages. This eliminates the need and complication of a secondary safety mechanism.

Even though the Benchmade assist opener models are not classified as automatics or switchblades, it is still recommended that the user research and verify the legali-

ties in their own specific areas. Knife laws and regulations are subject to local interpretations and may change frequently.

The purchase, use and ownership of knives is subject to a wide variety of local laws and regulations. It is impossible for Benchmade Knife Company to know or interpret all of these laws. It is the responsibility of the buyer to be aware of the laws which govern them in their specific area wherever that may be. We encourage the responsible ownership and use of knives as one of mankinds oldest tools. Be smart and be safe.

Every effort is made to ensure the accuracy of the prices and information presented in this catalog. However, we reserve the right to rectify any and all errors prior to any sale transactions. This catalog is produced annually. Visit www.benchmade.com for the latest information.

Prices shown are at suggested retail (U.S. currency). Actual purchase prices may vary. All pricing and product specifications are subject to possible change without prior notice.

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