

Abstract

The focus of this module is to create loaded nanoparticles and microparticles and to analyze their characteristics for use in later modules. Nanoparticles encapsulating Iron & Thulium, Thulium, and Dil and microparticles containing Dil were created using single oil-in-water emulsion and double water-in-oil-in-water emulsion. Their characteristics, namely their yield, size distribution, charge, loading efficiency, spectral properties, and release profiles were analyzed. The yield rate of the microparticles (96.25%) was noticeably larger than that of the nanoparticles (71.75% - 87.38%), likely due to their larger size allowing them to be removed from the supernatant more easily. The size distribution of the nanoparticles were all unimodal peaks, with the Iron & Thulium and Thulium nanoparticles being of a roughly similar size with an average radius of 247nm for the iron particles and 230nm for the Thulium only particles. The Dil nanoparticles on average were larger, with an average radius of 350nm and having a larger distribution. The loading efficiency of the Dil particles was calculated to be roughly 56%, which is good but could be improved. The release profiles of the Dil particles were analyzed and nothing very conclusive was found - the profile did not seem to have much of a trend. This makes sense, though, as if there was a noticeable change within only 90 minutes, then these particles would be leaking their encapsulated Dil too quickly. In this lab, we successfully created loaded nanoparticles and microparticles and demonstrated these characteristics through several forms of analysis.

Introduction

Significance

The significance of PLGA nanoparticles and microparticles is that they can be used to effectively deliver various molecules to targeted areas of the human body over a long period of time. The slow release aspect of nanoparticles can potentially allow for a single treatment to last several months, reducing the need for numerous expensive procedures. This has many applications not in the fields of drug delivery, but also bioimaging as well. Normally, a significant amount of drug does not make it to the target area to be treated, and is either in some unrelated part of the body or has been eliminated by the immune system. Using a nanoparticle delivery system is a method that aims to avoid some of these issues – the difficulty of cell uptake of various molecules and evading the immune response that reduces the effectiveness of the treatment. The former portion is particularly important with respect to bioimaging, as many biochemical markers are difficult to get into cells. However, using nanoparticle delivery systems, cell uptake can be significantly increased, resulting in a larger response signal. Currently there are many forms of drug-loaded nanoparticles in development for treatment of various diseases such as cancer. Using nanoparticles for delivery has had great potential for use in many different areas of biology and medicine since, and we are currently in the process putting this long-lived potential into practical form.

Objectives

The objectives of this lab are to create a biodegradable polymer system using poly (lactic-co-glycolic) acid (PLGA) that can encase various molecules. More specifically, this lab's objective is to create three sets of nanoparticles encasing Dil, Thulium, or both Thulium & Iron and one set of microparticles encasing Thulium. These particles will then be analyzed and characterized in order to investigate the yield, size distribution, charge, loading efficiency, spectral properties, and release profiles (for the Dil nanoparticles)

Brief Overview of Methodology

This lab's objectives will be performed by doing the following steps:
-Dissolving PLGA in an organic solvent (in this case, chloroform and PVA), adding a material to encapsulate, and performing either a single oil-in-water emulsion or a double water-in-oil-in-water emulsion.

- All of the particles are vigorously vortexed and then, with the exception of one sample, the thulium nanoparticles, are sonicated in order to insert energy into the system and break up the larger particles into nanoparticle-sized pieces.
- The particles are frozen, marking the end of part 1 of the lab.
- In part 2 of the lab, these samples are thawed, then analyzed in order to investigate their characteristics.
- Yield is measured using a scale to find the total mass of the resulting particles.
- Size and zeta potential are found by analyzing particle samples using the Malvern DLS machine
- The loading efficiency and spectral properties of the Dil nanoparticles were investigated by preparing various concentrations of Dil nanoparticles and performing serial dilutions on a 96 well plate, and analyzed using the plate reader to measure absorbance to create plots that can be used to investigate the loading efficiency of Dil. -A 90 minute release profile was also performed, and 10x 1mL solution of 1 mg/mL Dil nanoparticles were prepared, and 1 of these samples was taken every ten minutes to be spun down in a centrifuge to remove the supernatant. The nanoparticles were then resuspended to their original volume and then injected into a 96 well plate and analyzed through their absorbances to measure the rate at which the encapsulated material was released into the supernatant over the course of 90 minutes.

Background

Historical overview

The idea of using nanoparticles as a drug delivery system has been around for a long time, with its roots in the 60's and 70's with the role of sustained release over a long period of time in mind. Initial uses of this delivery system were for vaccines, as a sustained release of a vaccine could help acclimate the body's immune system with only one injection or treatment. This particular direction never really got off the ground however, due to complications in the design process. Numerous different polymers were investigated, such as polyacrylamide, poly(lactic acid), and eventually poly(lactic-co-glycolic acid), which is one of the flagship polymers used in nanoparticle design today (Kreuter, 2007). Initial designs of nanoparticles as drug delivery systems focused on maintaining a controlled release over time in order to maintain a similar level of concentration of the drug, though eventually it was determined that this was not necessary or in many cases desirable. It's only strictly necessary to have the drug above the minimum effective concentration and below the point where its toxicity becomes an issue. Current approaches to nanoparticles focus on specific delivery systems, targeting via changes in pH or other environmental factors, and we are currently moving into moving into the next practical stage of applying nanoparticles - long-term and targeted delivery systems for cancer and other related disease. (Park, 2014)

Current application

Nanoparticle delivery systems can be used to protect and deliver various molecules to targeted areas in the human body. This has many applications not only in the fields of drug delivery, but bioimaging as well. Typically, a significant amount of drug does not make it to a target area, reducing the drug's effectiveness. It is often, for instance, taken up by the liver. Using a nanoparticle delivery system, it's possible to help disguise particles to help evade the immune response and also direct them towards target areas (Mirakabad, et. al, 2017). In this experiment, we will be creating nanoparticles using PLGA, or Poly (lactic-co-glycolic acid), which is one of the best FDA-approved polymers currently available to use. This is because of its numerous characteristics that make it very suitable for use in nanoparticles – including its slow-release properties, low toxicity, biocompatibility, and relatively small size, allowing for passage past the blood-brain barrier.

Limitations with present approach

Nanoparticle delivery systems are promising but there have been several challenges in using PLGA for the delivery of treatment agents. For instance, when dealing with peptides, the protein is likely to be unstable when encased in PLGA, as the hydrophilic and acidic environment of the nanoparticle can induce changes in the protein. Additionally, PLGA nanoparticles have demonstrated 'burst release', wherein a large amount of the encapsulated protein is released initially and significantly less is released over time in the long period of time after the initial release (Samani, & Taghipour, 2014). Furthermore, despite one of the uses of nanoparticles being to evade the immune system, a very large percentage of nanoparticles end up sequestered in the liver, especially those of which are larger than 100nm in size (Zhang, et. al, 2016). While PLGA is a very good polymer, it does have its flaws which need to be worked around in order to make PLGA-based drug delivery nanoparticles useful. The current difficulties in maintaining a steady release of stable product while also evading the immune system are large hurdles that need to be overcome in order to make it practical.

Methodology

Overall, the aim of our efforts during this lab were to isolate and characterize a number of very small particles in a range of sizes, from micro to nano, loaded with an array of common encapsulants that have common biomedical relevance in tracing and imaging. To this end, we employed both single and double oil-in-water emulsion techniques for the encapsulation, and used poly(lactic-co-glycolic acid) (PLGA) polymer because it is biocompatible and readily biodegradable, and widely used for nano- and microparticle encapsulant delivery.

Part 1: Preparation of PLGA Nano- / Microparticles for Use in Subsequent Modules

In order to encapsulate, we firstly had to prepare the PLGA that would make up the particles, and then get it to encase the materials we wanted to load into our four combinations of encapsulant and particle size: nanoparticles with the organic dye Dil, thulium nanoparticles, thulium microparticles, and thulium/iron combination nanoparticles. To start, we dissolved four test tubes of PLGA in chloroform for 30 minutes with intermittent sonication to make our polymer solutions.

Then, for the encapsulant solutions, we separately prepared three beakers containing 3.75% solutions of polyvinyl alcohol (PVA), along with an additional beaker of the PVA plus avidin palmitate for the Dil particles. After all the test tubes were thoroughly stirred for total dissolution of polymer, we made primary and secondary emulsions for each encapsulant:

Dil: We added 400 uL of a miscible Dil solution to one of the test tubes for a spontaneous single emulsion. We then proceeded to the oil-in-water emulsion for Dil, and added the solution of polymer and Dil into the beaker of 3.75% PVA with a pipette, and then sonicated in pulses. This emulsion was then added to a stirring 0.25% PVA solution.

All others: We added 200 uL of each encapsulant solution to the beakers with dissolved PLGA polymer during continuous vortexing in order to achieve the primary water-in-oil emulsion. Then we proceeded to the secondary emulsion by adding the result to the 3.75% PVA beakers, sonicating, and adding to 0.25% PVA. The thulium microparticle emulsion, as a note, was vortexed only and not sonicated.

Stirring went on for approximately 3 hours, and then the particles were isolated and washed.

Part 2 : PLGA Nano- / Microparticle Characterization

The next step entailed characterizing the size and yield of our particles after they had been purified, isolated, and prepared to ensure all water had been removed.

Firstly, to determine particle yield, we measured the mass of the samples in their tubes, subtracted the original mass of those tubes, and used the starting mass of PLGA to calculate how much mass from the original samples we had retained.

Next, we put the particles in solution at .5mg / mL, put 1 mL of each of the four solutions in a cuvette, and ran them through a dynamic light scattering machine to determine their overall

size profile, based on how the individual particles affected the beam and the time scale of their movement over small distances that could be reconstructed from the interference of the scattered light with surrounding particles. All this data was recorded and plotted.

For the Dil nanoparticles, several special protocols were followed to determine loading efficiency and to model a 90-minute release profile. The methodology behind determining loading efficiency was to assess the amount of Dil that was successfully uptaken into the particles, and the investigation was accomplished by comparing UV absorbance for concentration curves for the Dil nanoparticles and for free Dil as a control to represent 100% loading efficiency. First, we prepared a 10mg / mL solution of the nanoparticles and dissolved it totally in dimethyl sulfoxide (DMSO), then pipetted 300 uL of that solution in triplicate down the first column of a 96-well plate. We serially diluted down each row with DMSO, leaving 150 uL in each, with an additional well of just DMSO for comparison. We ran the plate through a reader that gauged the UV absorbance of each well so that we could compare concentration versus absorbance, and used the data to plot and compare our sample with the model of 100% Dil uptake.

For the 90-minute release profile, which models the practical applications of how these particles would release drug in the body, we started with 10 Eppendorf tubes each of 1 mg / mL solutions of our Dil nanoparticles. These samples were spun at max in centrifuge for 5 minutes, at ten minute intervals, until the supernatant was collected and plated in 150 uL in triplicate on a 96-well plate. The pellet was incubated for 90 minutes, and then resuspended in mL of water and added by 300 uL in triplicate to the plate. The absorbance was recorded at 549 nm (the wavelength of Dil), and profiles were generated to gauge how Dil was released from the nanoparticles over time.

Response to Questions

1. Polyvinyl alcohol is a polymer with a hydrocarbon backbone and hydroxyl functional groups. It functions as a stabilizer because the hydrophobic backbone is attracted to the hydrophobic PLGA, and the hydrophilic hydroxyl groups to the water in the solution. The amphiphilic nature of PVA makes it a good stabilizer because it wraps around the nanoparticles and prevents phase separation.

2. Our encapsulation efficiency was 56%. This was relatively high in comparison to, the known encapsulation efficiency of various drugs that were mentioned in class, which was around 30%. We would want to increase the encapsulation efficiency as that would mean that more drug is getting into the particle and less is being wasted. This is for two reasons - the obvious one being that the drug is expensive, and the other being that there's only so many nanoparticles you can give a person, so the more drug you can encase in the same amount of nanoparticles, the better.

3. A) Our Dil nanoparticles contained 0.56 weight percent of Dil, so there are 5.6 ug of Dil in each milligram of particles.

B) We initially offered 400 uL of 2 mg/mL Dil, or 0.8 mg, and our total encapsulated Dil was 0.36 mg, which gives a ratio of 0.45.

4. I would not expect similar results with other drugs unless they had similar characteristics. Dil is very hydrophobic and easy to encapsulate. This isn't an assumption that can necessarily be applied to other drugs, which may be less suited towards encapsulation. Furthermore, Dil is a relatively small molecule, with a molar mass of $933.89 \text{ g}\cdot\text{mol}^{-1}$, so it would be much easier to encapsulate compared to a protein which is much, much larger.

5. In terms of drug release, the observed release profile appears to be adequate. We did not observe a significant release over a 90 minute time frame, which is very reasonable as if a noticeable amount released over the course of 90 minutes, the drug will likely have released too quickly. Our observation that there was not significant release over a short time span does however imply that the drug releases more slowly, likely on a scale of days or weeks. A release

at this rate would be good as a constant release of drug makes it more likely that the drug's bioavailability over the course of a long period of time is consistent.

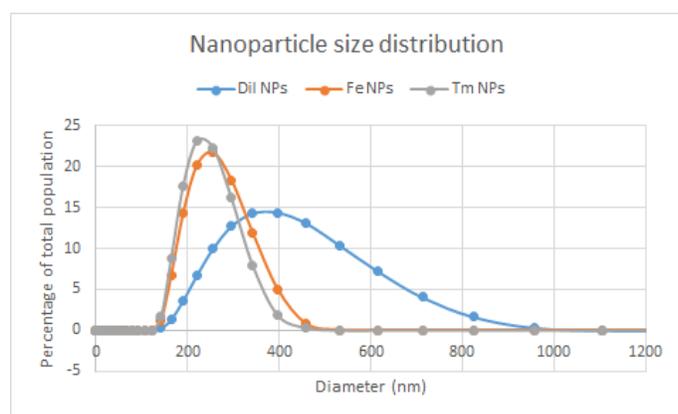
6. Internalized particles may be digested by the cell and so would release their contents at the rate of destruction by the cell, which is likely faster than in circulation in the blood. Particles that are on the surface of cells would instead release their payload more slowly over a long period of time as opposed to a burst release that would occur with internalized particles.

Results, Expected Outcomes, and Potential Solutions

Particle yield

Table 1: Particle masses and yields				
	Fe NPs	Tm MPs	Tm NPs	Di-I NPs
Total mass (g)	13.7522	14.0211	13.8470	13.8593
Mass of tube (g)	13.6823	13.9441	13.7896	13.7944
Mass yield (g)	0.0699	0.0770	0.0574	0.0649
Yield percentage	87.38	96.25	71.75	81.12

The particle yields acquired ranged from 72% for Tm nanoparticles to 96% for Tm microparticles. We expected the yield for the microparticles to be the highest, because a major source of loss occurs in the washing steps, when the particles solution is centrifuged and the supernatant removed, several times. There will always be some loss in this process, as the smallest particles remain in the supernatant. Because the average size of microparticles is larger than that of nanoparticles, a larger mass goes into the pellet, and so the loss due to washing is reduced.



Particle size

The results of the nanoparticle size analysis are shown in *fig. 1*; the Di-I and Tm distributions were averaged over three trials and the Fe over two, because the third was centered. The average values for nanoparticle diameter were 350 nm for the Di-I, 247 nm for the Fe, and 230 nm for the Tm nanoparticles. The averaged polydispersity index values for the three runs were 0.28 for the Di-I and 0.05 for the Tm nanoparticles. The three PDI values for the Fe nanoparticles were not tightly distributed as they were for the other two samples; the

average was 0.16, but examining the graphs indicates that the size spread of Fe was similarly narrow to that of the Tm nanoparticles, and the Dil spread was much wider.

Figure 1: Size distribution of Dil, Fe, and Tm nanoparticles. The Dil nanoparticles showed both a larger average size and a wider spread. The average size and narrowness of the Fe and Tm particles were similar.

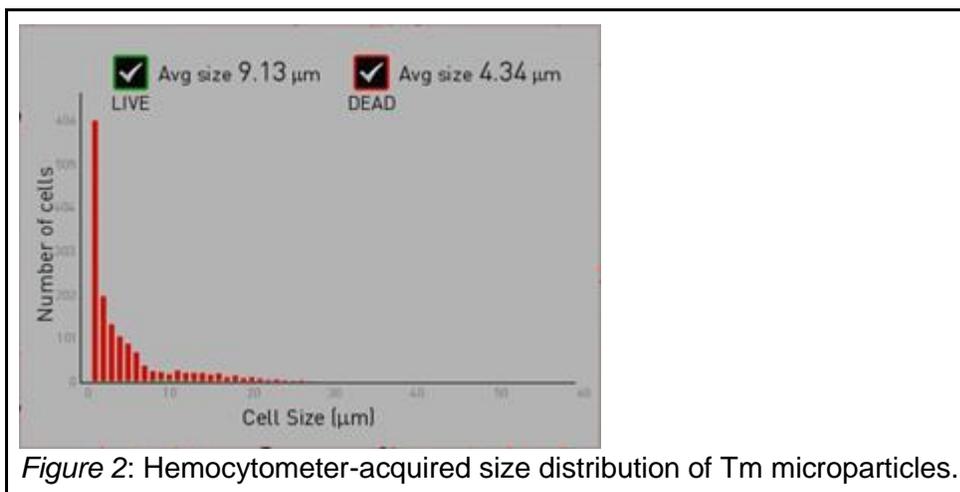


Figure 2: Hemocytometer-acquired size distribution of Tm microparticles.

The microparticles were too large for the same setup to be used on them, and so instead this data from a cell counter was obtained (see *fig. 2*). The average size of a Tm microparticle was 4.44 µm, or 4440 nm. This is the weighted average of the “dead” and “live cell” averages, because 98% of the microparticles were characterized as “dead” and only 2% as “live.” The spread of the sizes is shown in this histogram. There is a long tail extending to larger sizes. This large range may be because the secondary emulsion was not sonicated to break down as the others were, and so whichever particle size formed initially remained.

Loading efficiency of Dil

[NP] (mg/mL)	Abs	equivalent [Dil] (µg/mL)	Loading in wt %: [Dil]/(1000*[NP])
10	2.302	50.016	0.500
5	1.302	28.082	0.562
2.5	0.707	15.031	0.601
1.25	0.368	7.588	0.607
0.625	0.185	3.591	0.575
0.3125	0.100	1.726	0.552

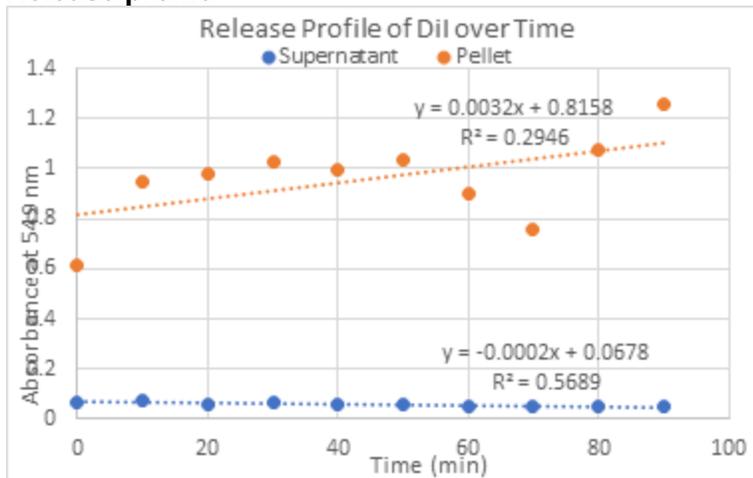
We generated two standard curves of absorbance at 549 nm, one of free Dil in DMSO from 100 µg/mL to 0.05 µg/mL and one of our Dil-containing nanoparticles dissolved in DMSO from 10 mg/mL to 5 µg/mL. By fitting a linear regression to the linear region of the free Dil curve, we obtained an equation relating the absorbance value to the Dil concentration, $Abs = 0.0456[Dil] + 0.0217$. From this, we were able to find an equivalent free Dil concentration for the absorbance at each of the nanoparticle concentrations. Converting into mg/mL and dividing by the nanoparticle concentrations gave an average weight percent of 0.56. Because we began with 1 wt% Dil (400 µL of 2 mg/mL Dil solution for 80 mg PLGA), our loading efficiency was 56%. This is a relatively high number, and results from the hydrophobic nature of the Dil dye, which means that Dil remains mostly in the PLGA when the water in oil in water emulsion is created.

Cuvette samples

From Beer's law, $Abs = \epsilon lc$, we were able to calculate the extinction coefficient for Dil of $0.105 \text{ mL } \mu\text{g}^{-1} \text{ cm}^{-1}$. Using the data from another group, which was slightly different, we calculated that a 0.83 mg/mL concentration of nanoparticles would give rise to an absorbance of 0.5. The absorbance spectra of 0.83 mg/mL nanoparticles in DMSO and PBS are plotted in fig. 5. While the baseline in the DMSO sample was flat and close to zero, that in the PBS sample was elevated and had a negative slope. This is due to the turbidity of the nanoparticles. Plotting both spectra on the same graph shows the alignment of the peaks in both spectra. If the nanoparticle turbidity contribution were subtracted away, the two spectra would appear very similar.

The fluorescence intensity of the encapsulated dye, the sample in PBS, was much higher than that of the free dye, in DMSO, even though they had the equivalent free Dil concentrations. The peak of the DMSO spectrum is also shifted to the right of the expected peak at 549 nm. Nanoencapsulation thus greatly affects the spectral properties of dye encapsulates and leads to much higher intensity.

Release profile



We developed this release profile of Dil over time. Because each sample should have had the same fixed total amount of Dil, we would expect that the total absorbance at each time point should be constant. Any loss in absorbance in the supernatant should be reflected as a gain in absorbance of the pellet, and vice versa. We would actually expect there to be no gains or losses over this short time scale. While the absorbance of the supernatant stayed relatively constant in time, as seen from the slope of -0.0002 for the linear regression trendline, the absorbance of the resuspended pellet did change in time. However, we observed that the resuspension process was uneven across the samples. In most, some visible clumps of nanoparticles remained after sonication and vigorous pipetting. The dye contained in the nanoparticles in these clumps did not contribute to the absorbance reading. This is likely the cause of the fluctuations in the absorbance of the pellet. Better resuspension of the pellet would give more uniform results.

Conclusions

This module covered the basics of fabricating and characterizing PLGA nano- and microparticles. Based on our results, the protocols we followed for oil in water or water in oil in water emulsions are effective ways to formulate PLGA nanoparticles in the 250-350 nm diameter range, and PLGA microparticles in the $4 \mu\text{m}$ diameter range, with high yields greater than 70%. We achieved a 56% loading efficiency of Dil dye.

The loading efficiency of Dil could be improved, because Dil is a hydrophobic dye molecule and thus is more soluble in the PLGA than the aqueous solution present in the water in oil in water emulsion to form those nanoparticles. Improving the loading efficiency of Dil could also inform improving the loading efficiency for less hydrophobic molecules, which tend to be much lower and thus much more wasteful. It would also be interesting to consider ways of collecting and isolating the unencapsulated drug or protein from the solution after particle formation, because, if a cost-effective protocol could be developed, it could be possible to encapsulate substances that are currently prohibitively costly. Optimizing aspects of the protocol to minimize ultimate nanoparticle size would be a worthwhile effort, as smaller nanoparticles are less likely to be sequestered in the liver and thus can be more effective at targeting other tissues. For example, it would have been interesting to conduct an experiment to determine the full extent of the effect of sonication on the ultimate size of the particle. We could devise an experiment allowing for several levels of sonication, ranging from none up to ten ten-second pulses, and characterize the ultimate size and yield of the particles. It is possible that excessive sonication would result in fragmentation of the particles, which would likely lead to decreased yields as these fragments are lost in the washing step. However, there would likely be an optimal amount of sonication that would lead to smaller, effective nanoparticles.

Because nanoparticles are typically injected and distributed throughout the body via the bloodstream, it would have been interesting to run the produced particles through a simplified flow model. A set of tubes on the scale of the vasculature connected to a pump to mimic the heart could be perfused with fluid, then the particles injected and followed throughout in order to determine the flow characteristics. It would be interesting to compare delivery of sets of particles with different width size ranges, as this may affect drug delivery when particles are loaded. Another factor affecting drug delivery would be the mechanical characteristics of the particles. These could also be characterized.

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