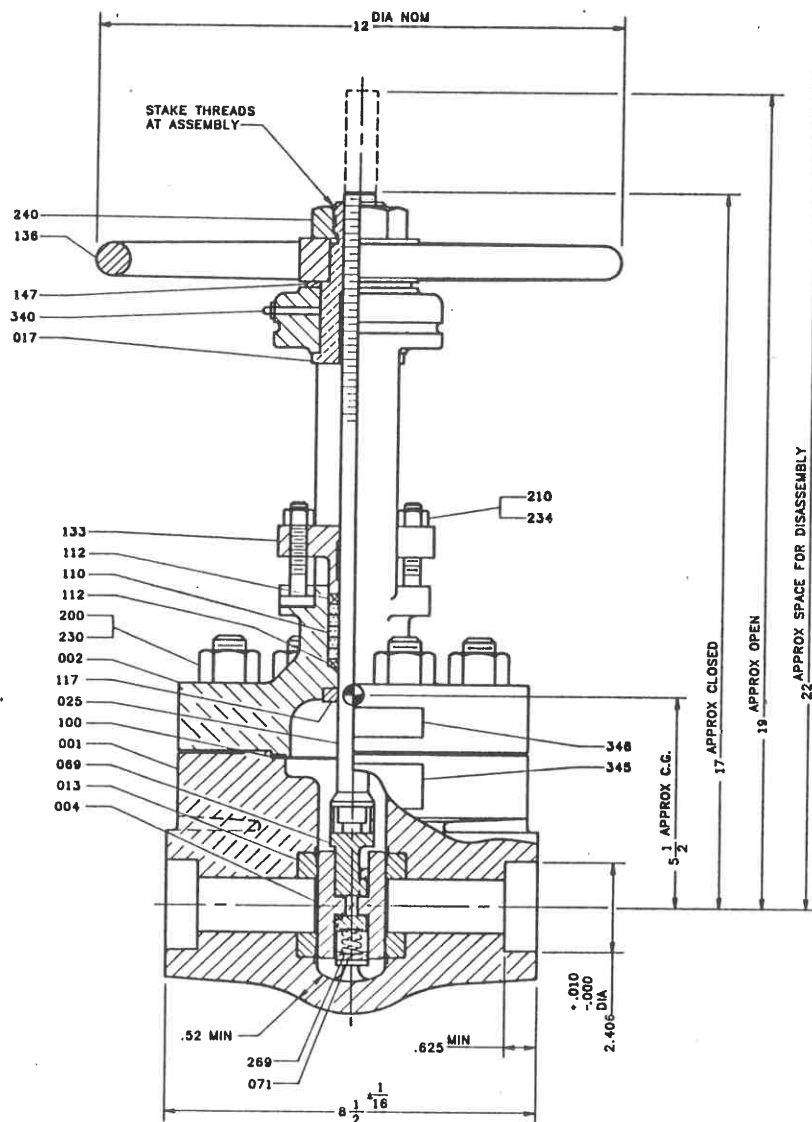




PART NO.	QTY	DESCRIPTION	MATERIAL	MAT'L NOTE	REV	REVISIONS	BY DATE	APP'D BY DATE
001	1	BODY	SA351-CF8M					
002	1	BONNET	SA351-CF8M		A	PARTS 017, 200 MAT'L WAS B21-464, SA453-680.	HLD 4-88	RLG 4-88
004	2	DISCS	AMS-5387A					
013	2	SEAT RINGS	AMS-5387A		B	ADDED NOTE 5	HLD 11-88	RLG 11/1/88
017	1	YOKE SLEEVE	B21-C464-H02					
025	1	STEM	A564-630-1075					
069	1	UPPER WEDGE	A351-CF8M					
071	1	LOWER WEDGE	AMS-5387A					
100	1	GASKET (BONNET)	304SS AND GRAPHITE					
110	6	PACKING RINGS	GRAFOIL	5				
112	2	PACKING RINGS (END)	BRAIDED GRAPHITE	5				
117	1	BACKSEAT	AMS-5387A					
133	1	FLANGE-GLAND	A351-CF8M					
136	1	HANDWHEEL	A351-CF8M					
147	1	THRUST WASHER	OILITE					
200	8	BONNET STUDS	SA453-660B					
210	2	GLAND BOLTS	A564-630-1100					
230	8	BONNET NUTS	SA194-8M					
234	2	GLAND STUD NUTS	A194-8M					
240	1	HANDWHEEL NUT	AISI 316					
269	1	WEDGE SPRING	INCONEL X-750					
340	1	GREASE FITTING	ALEMITE #1728-B					
345	1	NAMEPLATE	AISI 304					
346	1	IDENTIFICATION PLATE	AISI 304					

NOTES

1. VALVE IS ASME CLASS 1 PER 1983 ASME SECTION III WITH SUMMER 1983 ADDENDA
2. APPROX VALVE WEIGHT = 100 LBS
3. APPROX VALVE C_v = 175
4. VALVE DESIGN PRESSURE IS 2735 PSIG AT 680°F
5. PACKING SIZE: 3/4 I.D., 1-1/4 O.D., 1/4 SQUARE

A/DV STOCK VALVE
E3285-20

ANCHOR/DARLING VALVE COMPANY

2"-1878 SOCKET ENDS
STAINLESS STEEL
DOUBLE DISC GATE VALVE
WITH 12" DIA HANDWHEEL

DWN BY: ACW	DATE: 5-29-88	DRAWING TYPE: CCA	REV
CHK BY: DLO	DATE: 6-10-88	W 8 6 2 2 4 3 2 B	
APP'D BY: RLG	DATE: 4-1-87	1 2 3 4 5 6 7 8 9	